

**FEATURES**

**Modular Design**

- White aluminum construction.
- Modules can be installed in either vertical or horizontal configurations.
- Flexible design allows for alternate supply and return air locations.
- Pre-plumbed right AND left, use either/or!

**Blower Assembly Side**

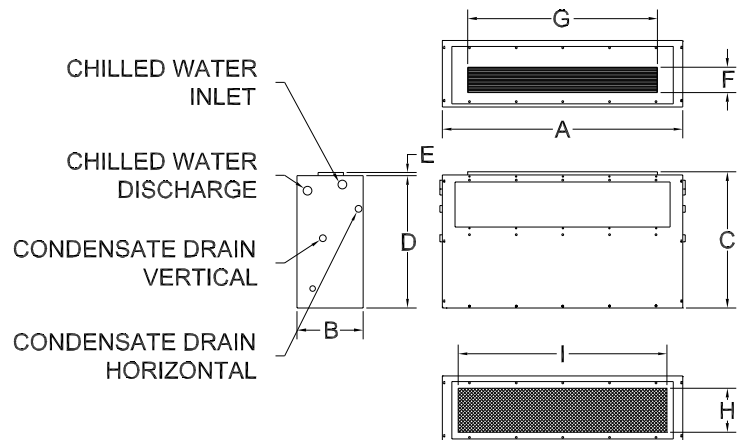
- Permanent split capacitor motors for quiet, efficient operation.
- Fire retardant plastic blower housings.
- Framed filters are made of washable, fire retardant materials. Filters are attached to unit by stainless steel, "snapping" mount clips.
- Optional auxiliary heating elements for additional heat capacity.

**Fan Coil Assembly Side**

- Enclosed insulated drain pan with threaded, dual drain connections for complete condensate removal.
- Fully insulated cabinetry.
- Internal 3-way valve assembly, with air bleeder.

**Quality Assurance**

- System matched components assure full BTU rating.
- All units meet or exceed applicable ABYC and U.S. Coast Guard regulations, CE Directives and general Air Conditioning and Refrigeration Industry (ARI) standards.



**SPECIFICATIONS**

Model	AH6K-SL2M	AH9K-SL2M	AH12K-SL2M	AH18K-SLM	AH24K-SLM	AH30K-SLM	AH36K-SLM
Capacity (BTU/H)/(Kcal/H)	6,000/1,512	9,000/2,268	12,000/3,024	18,000/14,536	24,000/6,048	30,000/7,560	36,000/9,072
Voltage/Cycle/Phase	230-208VAC/60Hz/1ø.....220-200VAC/50Hz/1ø						
Amperage	0.8	0.8	0.8	0.8	0.8	1.6	1.6
GPM/(liters/min.)	1.5/5.7	2.25/8.5	3.0/11.4	4.5/17.0	6.0/22.7	7.5/28.4	9.0/34.1
CFM/(M³/Hr.)	200/340	300/509	400/679	600/1,019	750/1,274	1,000/1,698	1,200/2,038
Auxiliary Heating Elements <sup>(1)</sup>							
Element Size (KW)	1.0	1.0	1.5	3.0	3.0	4.5	4.5
Rating (BTU/H)/(Kcal/H)	3,415/861	3,415/861	5,123/861	10,245/2,582	10,245/2,582	15,368/3,873	15,368/3,873
Amperage (230VAC)	4.3	4.3	6.5	13.0	13.0	19.5	19.5
Max. Fuse Size/Min. Circuit Ampacity							
Without Heating Element	5.0/1.0	5.0/1.0	5.0/1.0	5.0/1.0	5.0/1.0	5.0/2.0	5.0/2.0
With Heating Element	10.0/6.0	10.0/6.0	10.0/9.0	15.0/14.5	15.0/14.5	30.0/26.0	30.0/26.0
Dimensions (in/cm)							
A (Length)	20.75/52.7	24.75/62.9	32.75/83.2	38.75/98.4	44.75/113.7	55.75/141.6	62.75/159.4
B (Depth) <sup>(2)</sup>	10.5/26.7	10.5/26.7	10.5/26.7	10.5/26.7	10.5/26.7	10.5/26.7	10.5/26.7
C (Overall Height) <sup>(2)</sup>	21.0/53.3	21.0/53.3	21.0/53.3	21.0/53.3	21.0/53.3	21.0/53.3	21.0/53.3
D (Unit Height)	22.0/55.9	22.0/55.9	22.0/55.9	22.0/55.9	22.0/55.9	22.0/55.9	22.0/55.9
E (Discharge Flange)	1.0/2.5	1.0/2.5	1.0/2.5	1.0/2.5	1.0/2.5	1.0/2.5	1.0/2.5
F (Discharge Opening-Depth)	4.0/10.2	4.0/10.2	4.0/10.2	4.0/10.2	4.0/10.2	4.0/10.2	4.0/10.2
G (Discharge Opening-Length)	12.0/30.5	16.0/40.6	24.0/61.0	30.0/76.2	36.0/91.4	47.0/119.4	54.0/137.2
H (Return Air Grille-Height)	7.25/18.4	7.25/18.4	7.25/18.4	7.25/18.4	7.25/18.4	7.25/18.4	7.25/18.4
I (Return Air Grille-Length)	15.0/38.1	19.0/48.3	27.0/68.6	33.0/83.8	39.0/99.1	50.0/127.0	57.0/144.8
O (Circulation Water Inlet/Outlet)	0.5" FPT brass with 0.625" HB brass						
P (Condensate Drains)	0.75" FPT/HB						
Weight (lbs/kg)	41/18.6	51/23.2	55/25	68/31	70/32	88/40	90/41

<sup>(1)</sup> Auxiliary heating elements are optional, and must be ordered with unit. Above sizes are maximum values for each model. Smaller elements may be applied to all units.  
<sup>(2)</sup> Dimensions are for vertical configurations. For horizontal configurations, reverse depth (B) and height (C) dimensions.

# Installation Guidelines for Slim Line Series Air Handlers

When choosing the proper model **Slim Line Air Handler (SLM)**, primary consideration should be given to calculated BTU loads and available power supply.

Slim Line Series air handlers are designed to be direct-discharge or ductable units. Air flow can be supplied to more than one area through the use of properly sized plenums, transitions and ductwork. The SLM configuration allows for installation in tight areas (shipside panels, narrow bulkhead spaces, short overheads, etc.) in either horizontal or vertical positions.

Securely fasten the SLM units to a solid level surface using the four (4) mounting holes provided in the base. The supply air outlet must be sealed properly either through cabinetry for direct-discharge, or into a plenum for a ductable discharge. All ductwork is to be routed as smooth and direct as possible. Any flexible ducting is to be secured every 48" (minimum) to prevent movement while the vessel is under operation. Trim off excess ducting before making final connections.

The return air inlet(s) must be properly sized and located to allow adequate air flow into the air handler. The SLM series air handlers have factory installed, removable filters to trap dust and other airborne particles. These filters must be accessible for maintenance. Return air inlets should not be located in such a way as to allow the supply air stream to blow directly into its opening. This will cause "short cycling" of the unit, resulting in poor or inadequate performance.

The supply air grille(s) must be sized and located to allow for proper air circulation within the cabin area(s). Grille locations close to the ceiling, or directed upward, provide the best air circulation. Undersized grilles and plenums, along with any crushed or kinked ductwork, will result in poor or inadequate performance.

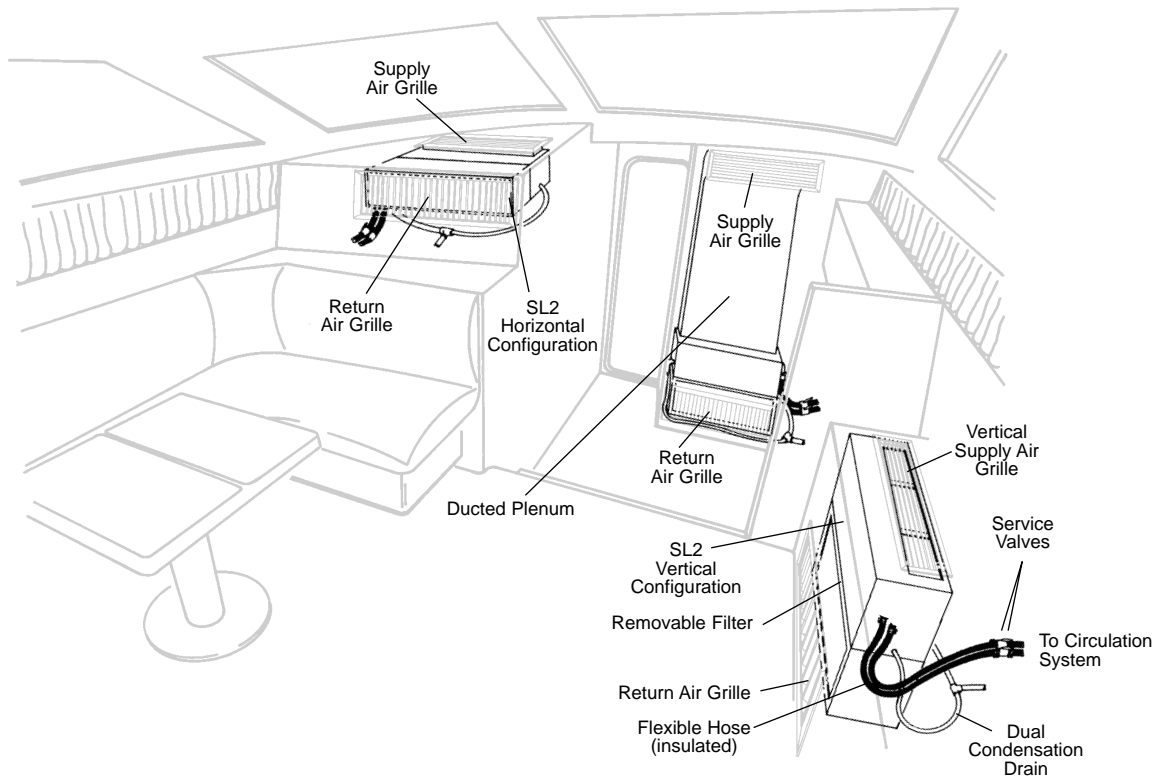
Both condensation drain lines must be connected to the air handlers' two (2) drain pan spuds using reinforced flexible hose (5/8") and clamps. The drains may be

teed together, providing there is a minimum drop of 2" from the drain pan to the tee fitting. For installations on sailboats that heel over 15°, position air handlers so that the condensate pans drain port and starboard and use both drains teed together. Properly secure the drain lines to prevent movement or lifting during vessel operation. Check the drains upon completion by pouring two (2) quarts of water into the drain pan. **Note: Condensation drain lines may need to be insulated when located in overhead lockers to prevent sweating of the line, which could cause water damage.**

Never install your air conditioner air handler in bilge or engine room areas. Insure that the selected location is sealed from direct access to bilge and/or engine room vapors. Do not terminate condensate drain lines within four (4) feet of any outlet of engine or generator exhaust systems, nor in a compartment housing an engine or generator, nor in a bilge (vapors can travel up the drain line), unless the drain is connected properly to a sealed condensate or shower sump pump. Failure to comply may allow bilge or engine room vapors to mix with the air conditioners return air and contaminate living areas.

Water connections from the circulation circuit to the unit are to be reinforced flexible hose and double clamped, direction of clamps should be reversed. Attach the hose to the hose barb fittings on the water inlet and outlet of the unit. All hose, pipe and connections must be insulated properly to prevent condensation. Use approved closed cell tube insulation (1/2" minimum) on the hose, and foam tape on the fittings (5-6 wraps).

All wiring must be sized according to marine design standards. Only stranded, tinned copper wire is to be used. All electrical connections to the air handler are to be made inside the electrical junction boxes provided on the assembly. All units must be properly grounded.



In the interest of product improvement, Taylor Made Environmental's specifications and design as outlined herein are subject to change without prior notice.



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